

THE TRUST OF TRUBORE



Product Catalogue

☎ 1800 266 8222



The true choice of a nation.

The choices we make define us. They shape our present and our future. And when it comes to a nation, it cannot be a wrong one. We at Trubore have embraced this trust that an entire nation has placed on our name. From our nascent decades as South-India's most trusted piping company, we have cherished and practised this commitment to quality. From durable and reliable piping systems to uncompromising business ethics; we are proud to be the true choice of dealers, retailers, plumbers, farmers and households from across the nation.

TRUBORE'S 30 YEAR LEGACY OF EXCELLENCE



Founded
in 1986

Southern India's
trusted pipe brand

A complete range
of plumbing, agricultural
& sewage piping systems

Quality that
guarantees customer
satisfaction

Depots in strategic
locations ensuring
better customer service

International technical
collaboration

Strategic collaboration
with FlowGuard® Plus
to offer high quality products.

**Tooling
holland**

A global leader in plastic
mold manufacturing

FLOWGUARD® PLUS
CPVC PLUMBING SYSTEMS™



WORLD-CLASS MANUFACTURING FACILITIES



SANGAREDDY



ATHAL



CHENNAI



DADRA



JAIPUR



HARIDWAR



KOLHAPUR

TRUBORE **TENETS** OF TRUST.

Trubore's skilled workforce and state-of-the-art machinery ensure that our products are of the highest quality and adhere to these tenets of trust.



Advanced machinery
for quality consistency



**Technical
Collaboration - Holland**



Pro-active R&D team
for continuous quality
enhancements



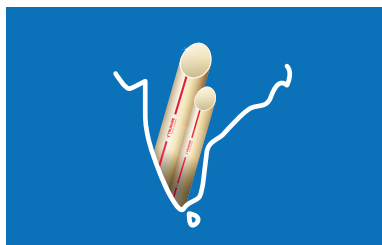
Technologically advanced
CPVC Compound



**Superior packaging
quality** across all products



State-of-the-art
Manufacturing Technology



**Southern India's most
trusted brand since 1986**



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TRUBORE FLOWGUARD® PLUS CPVC PLUMBING SYSTEMS



WORLD'S NO. 1* CPVC PLUMBING SYSTEM

FLOWGUARD® PLUS
CPVC PLUMBING SYSTEMS™

The best-in-class CPVC plumbing systems
that can deflect heat even at 110°C



PIPES

15 to 50mm-SDR 11 & 13.5 as per IS:15778
65 to 250mm-Sch 40 & 80 as per ASTM F 441

FITTINGS

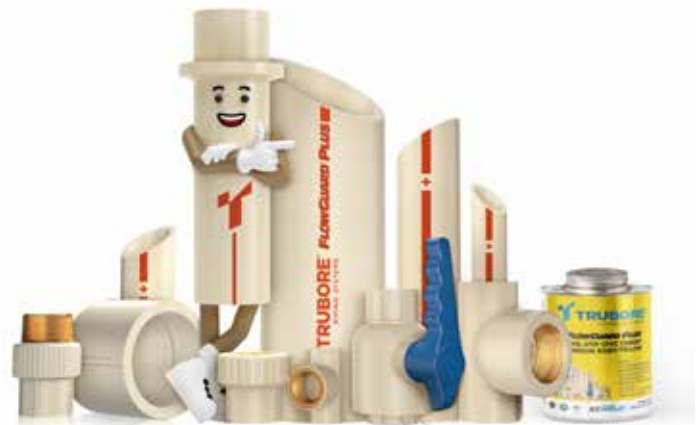
15 to 50mm- SDR 11 as per ASTM D 2846
65 to 100mm- Sch 80 as per ASTM F439
150mm- Sch 40 as per ASTM F438

FLANGE

As per ASTM-D4024 and ASME B 16.5

PRODUCT RANGE

Pipes: 15mm to 250mm (1/2" to 10")
Fittings: 15mm to 150mm (1/2" to 6")



*FlowGuard® Plus is no. 1 based on the length of pipes installed globally

FEATURES



Heat Deflection at 110°C

Helps in boosting the durability to withstand higher temperatures for the application areas which demand very hot water flow.



Lowest Bacterial Growth

Ensuring the water we consume is safe for drinking.



Consistent Product Quality

Trubore FlowGuard® Plus is manufactured from the World's No. 1 CPVC compound and stringent quality checks ensure that there is no variation in the products.

APPLICATION



MALLS



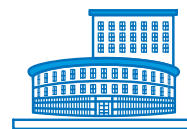
HOSPITALS



RESIDENTIAL



HOTELS



COMMERCIAL



SOLAR PANELS

MAJOR ADVANTAGES

- Suitable for use up to 93°C
- 25% higher pressure bearing capacity
- Low thermal expansion
- Fire retardant/resistant
- UV resistant
- High tensile and impact strength
- Corrosion resistant
- Peace of mind assured

JOINTING METHOD

- Solvent Joint
- Threaded Joint: Plastic & metal threaded fittings to be used for transition joints.

PIPE DIMENSIONS

Nominal Bore		Outside Diameter		SDR - 11				SDR - 13.5			
				Wall Thickness		Working Pressure		Wall Thickness		Working Pressure	
		Min	Max	Min	Max	At 27°C	At 82°C	Min	Max	At 27°C	At 82°C
(mm)	Inch	(mm)	(mm)	(mm)	(mm)	(Kg/cm ²)	(Kg/cm ²)	(mm)	(mm)	(Kg/cm ²)	(Kg/cm ²)
15	1/2	15.80	16.00	1.70*	2.20*	28.14	6.93	1.40*	1.90*	22.22	5.60
20	3/4	22.10	22.30	2.00	2.50	28.14	6.93	1.70	2.20	22.22	5.60
25	1	28.50	28.70	2.60	3.10	28.14	6.93	2.10	2.60	22.22	5.60
32	1 1/4	34.80	35.00	3.20	3.70	28.14	6.93	2.60	3.10	22.22	5.60
40	1 1/2	41.20	41.40	3.80	4.30	28.14	6.93	3.10	3.60	22.22	5.60
50	2	53.90	54.10	4.90	5.50	28.14	6.93	4.00	4.60	22.22	5.60
As per IS 15778											
Schedule 40						Schedule 80					
(mm)	Inch	(mm)	Min	Max	At 23°C	At 82°C	Min	Max	At 23°C	At 82°C	
65	2 1/2	73.00 (+/-0.18)	5.16	5.77	21.10	5.30	7.01	7.85	29.57	7.34	
80	3	88.90 (+/-0.20)	5.49	6.15	18.25	4.58	7.62	8.53	26.00	6.32	
100	4	114.30 (+/-0.23)	6.02	6.73	15.49	3.87	8.56	9.58	22.53	5.60	
150	6	168.30 (+/-0.28)	7.11	7.79	12.64	3.16	10.97	12.29	19.68	4.89	
200	8	219.10 (+/-0.38)	8.18	9.17	11.21	2.85	12.70	14.22	17.54	4.18	
250	10	273.10 (+/-0.38)	9.27	10.39	9.89	2.44	15.06	16.86	16.21	3.87	
As per ASTM F 441											

NOTE:

1. Dimensions with '*' are not a function of SDR.
2. Fittings are suitable for corresponding pipe pressure rating.

TRUBORE FLOWGUARD® PLUS VS REGULAR CPVC

The many reasons to choose Trubore FlowGuard® Plus over regular CPVC products:

TRUBORE FLOWGUARD® PLUS CPVC	OTHER REGULAR CPVC
Capable of withstanding temperatures of 110°Celsius for application areas which demand very hot water flow	Cannot withstand temperature more than 100° Celsius
50+ years of proven technology	New and unproven technology
Inventors and innovators of CPVC	Technology still being researched & attempting to establish the right products
Highest number of projects in the world and India	Trying to duplicate FlowGuard® Plus to capture markets
Finished compound for manufacturing resulting in consistent quality	Basic resin provided resulting in inconsistent quality of end product
In flattening test, no cracks or damage observed ensuring best quality of end products	The product gets damaged easily
It withstands 4 hrs of pressure test to confirm higher life of more than 50 years	It does not even withstand 3 hrs raising questions about the longevity of the system
Higher pressure bearing capacity in CTS sizes by 25% HDB compound from Lubrizol	Lower by 25% in CTS sizes

PRESSURE BEARING CAPACITY

Trubore FlowGuard® Plus offers a proven high pressure bearing capacity even at 82°C which saves cost and energy in the long run.

Trubore FLOWGUARD® Plus

PRESSURE RATINGS	ASTM CELL CLASS
8.79 kg/cm ² @ 82°C	23448
28.1 kg/cm ² @ 23°C	
PRESSURE RATINGS	ASTM CELL CLASS
7.03 kg/cm ² @ 82°C	23448
22.5 kg/cm ² @ 23°C	

SDR-11

SDR-13.5

Other CPVC Products

ASTM CELL CLASS	PRESSURE RATINGS
23447	7.03 kg/cm ² @ 82°C
	28.1 kg/cm ² @ 23°C
ASTM CELL CLASS	PRESSURE RATINGS
23447	5.62 kg/cm ² @ 82°C
	22.5 kg/cm ² @ 23°C

*We have upgraded Trubore FlowGuard® piping from cell class of 23447 to 23448 which will enable it to withstand higher temperatures for the application areas which demand very hot flow

PIPE DERATING FACTOR

Trubore FlowGuard® Plus has a better derating factor to handle increased temperatures,

TEMPERATURE DERATING FACTORS AT WORKING PRESSURE

WORKING TEMPERATURE	PIPE DERATING FACTOR	
	Trubore FlowGuard® Plus	Other CPVC
°C		
23-27	1.00	1.00
32	0.91	0.91
38	0.83	0.82
49	0.70	0.65
60	0.57	0.50
71	0.44	0.40
82	0.31	0.25

LONGER SHELF-LIFE. STRONGER BOND.

Trubore in association with E-Z Weld, world leaders in solvent cements, bring to you the best-in-class adhesive. This solvent cement is fast-setting making the installation process quick and easy.



World's best resin from Lubrizol manufactured exclusively for FlowGuard® Plus



NSF certified solvent cement



3-year shelf life (unopened cans)



Adherence to the parameters of ASTM D2846 and F493



For copper tube size up to 2" diameter (50mm) interference fit



Sets faster resulting in quicker installation



Low VOC



TRUBORE FLOWGUARD® PLUS CPVC FITTING RANGE

COUPLER  1/2" & 2"	ELBOW  1/2" & 2"	ELBOW 45°  1/2" & 2"	EQUAL TEE  1/2" to 2"
FOUR WAY TEE  1/2" & 3/4"	REDUCING TEE  20 X 15mm to 50 X 40mm (3/4" x 1/2" to 2" x 1 1/2")	REDUCING ELBOW  20 X 15mm to 25 X 20mm (3/4" x 1/2" & 1" x 3/4")	REDUCING MALE THREADED ADAPTOR (MTA)  20 x 15mm & 25 x 20mm (3/4" x 1/2" & 1" x 3/4")
END CAP  1/2" to 2"	MALE THREADED ADAPTOR (MTA)  1/2" to 2"	REDUCER  20 X 15mm to 50 X 40mm (3/4" x 1/2" to 2" x 1 1/2")	REDUCING BUSH  20 x 15mm to 150 x 100mm (3/4" x 1/2" to 6" x 4")
FEMALE THREADED ADAPTOR (FTA)  1/2" to 2"	CROSS OVER  1/2", 3/4" & 1"	CROSS OVER (MOULDED)  1/2", 3/4" & 1"	UNION  15 to 50mm (1/2" to 2")
TANK CONNECTOR (PLAIN)  20 to 25mm (3/4" to 1")	TANK CONNECTOR MOULDED (SHORT BODY)  15 to 50mm (1/2" to 2")	FLANGE WITH SOCKET  1" to 4"	BLIND FLANGE  2 1/2" & 4"

FABRICATED BEND



20 X 15mm
(3/4" x 1/2")

TRANSITION BUSH SDR (11)



15 & 20mm
(1/2" & 3/4")

FEMALE THREADED ADAPTOR (BRASS INSERT) SDR (11)



15 to 50mm
(1/2" to 2")

FEMALE THREADED ADAPTOR (HEAVY)* (BRASS INSERT)



15 to 50mm
(1/2" to 2")

MALE THREADED ADAPTOR (BRASS INSERT)



15 to 50mm
(1/2" to 2")

MALE THREADED ADAPTOR (HEAVY)* (BRASS INSERT)



15 to 50mm
(1/2" to 2")

FEMALE THREADED TEE (BRASS INSERT) SDR (11)



15 to 32mm
(1/2" to 1 1/4")

FEMALE THREADED ELBOW (BRASS INSERT)



15 to 32mm
(1/2" to 1 1/4")

SOLVENT CEMENT

TUBE



118ml to 946ml

TIN



29.5ml to 59ml

CPVC FITTINGS

BALL VALVES



1/2" & 2"

POWDER COATED METAL CLAMP



1/2" to 2"

CONCEALED VALVE



1/2" & 2"

EXTENDED END PLUG



1/2" to 2"

Images shown here are for representation purpose only, actual product may vary.

uPVC PLUMBING SYSTEMS



*Except brass fittings

CHOOSE LEAD-FREE. LIVE CAREFREE.

Corrosion-resistant uPVC pipes and fittings for safe drinking water.



PIPES

Sch 40 & 80
As per ASTM D - 1785 (Plain Ended).

FITTINGS

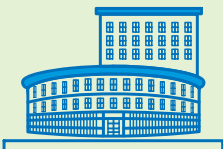
1/2" to 6"-Sch 40 as per ASTM D - 2466.
1/2" to 4"-Sch 80 as per ASTM D - 2467.

PRODUCT RANGE

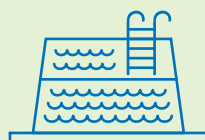
Pipes: 15mm to 250mm (1/2" to 10")
Fittings: 15mm to 150mm (1/2" to 6")



EXTENSIVELY USED IN



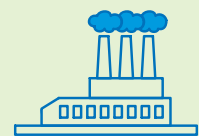
COMMERCIAL



SWIMMING POOLS



RESIDENTIAL



INDUSTRY

APPLICATION

- Indoor and outdoor installations of cold water plumbing lines.
- Residential complexes & commercial buildings.
- Public utilities & swimming pools.
- RO & DM water plants.
- For concealed, down take and terrace looping.

MAJOR ADVANTAGES

- Lead-free material ensures safe drinking water.
- Exceptional corrosion resistance ensures constant flow over its lifetime.
- Lightweight but strong.
- Self-extinguishing (Does not support combustion)
- High impact resistance. Ensures high quality performance at lower temperatures.
- Fast and easy installation.
- Long life.

JOINTING METHOD

- Solvent Joint
- Threaded Joint: For transition joints-fittings with plastic threads and metal threaded inserts.

PIPE DIMENSIONS

Pressure for Pipes (Solvent Weld) at 23°C						
			Schedule 40		Schedule 80	
Nominal Bore		Outside Diameter	Wall Thickness	Working Pressure	Wall Thickness	Working Pressure
(Inch)	(mm)	Kg/cm ²	(mm)	Kg/cm ²	(mm)	Kg/cm ²
1/2	15	21.34 ± 0.10	2.77 + 0.51	42.20	3.73 + 0.51	59.75
3/4	20	26.67 ± 0.10	2.87 + 0.51	33.75	3.91 + 0.51	48.50
1	25	33.40 ± 0.13	3.38 + 0.51	31.60	4.55 + 0.53	44.25
1 1/4	32	42.16 ± 0.13	3.56 + 0.51	26.00	4.85 + 0.58	36.60
1 1/2	40	48.26 ± 0.15	3.68 + 0.51	23.25	5.08 + 0.61	33.00
2	50	60.32 ± 0.15	3.91 + 0.51	19.65	5.54 + 0.66	28.10
2 1/2	65	73.02 ± 0.18	5.16 + 0.61	21.10	7.01 + 0.84	29.55
3	80	88.90 ± 0.20	5.49 + 0.66	18.25	7.62 + 0.91	26.00
4	100	114.30 ± 0.23	6.02 + 0.71	15.50	8.56 + 1.02	22.50
6	150	168.28 ± 0.28	7.11 + 0.86	12.60	10.97 + 1.32	19.65
8	200	219.10 ± 0.38	8.18 + 0.99	11.20	12.70 + 1.52	17.50
10	250	273 ± 0.38	9.27 + 1.12	9.90	15.06 + 1.80	16.20

Note:

- For threaded pipes & fittings, the working pressure at 23°C shall be considered as 50% rating.
- Pressure rating at uPVC pipes & fittings is temperature related. Derating factor shall be applied for applications at higher temperatures.

Working pressure for Fittings (Solvent Weld) at 23°C			
Nominal Bore		Schedule 40	Schedule 80
		Working Pressure	
(inch)	(mm)	Kg/cm ²	Kg/cm ²
1/2	15	25.30	35.85
3/4	20	20.25	29.10
1	25	18.95	26.55
1 1/4	32	15.60	21.95
1 1/2	40	13.95	19.80

Working pressure for Fittings (Solvent Weld) at 23°C			
Nominal Bore		Schedule 40	Schedule 80
		Working Pressure	
(inch)	(mm)	Kg/cm ²	Kg/cm ²
2	50	11.75	16.85
2 1/2	65	-	17.70
3	80	-	15.60
4	100	-	13.50
6	150	7.50	-

Note: Working pressure for metal insert fittings is 15Kg/cm²

FITTINGS RANGE

COUPLER  15mm to 150mm (1/2" to 6")	ELBOW  15mm to 150mm (1/2" to 6")	ELBOW 45°  15 to 50mm (1/2" to 2")	EQUAL TEE  15mm to 150mm (1/2" to 6")
REDUCING TEE  20 X 15mm to 80 X 65mm (3/4"x 1/2" to 3" x 2 1/2")	FOUR WAY TEE  15mm (1/2")	END CAP  150mm (6")	MALE THREADED ADAPTOR  15 to 100mm (1/2" to 4")
FEMALE THREADED ADAPTOR  15 to 100mm (1/2" to 4")	REDUCER  25 X 15mm to 40 X 32mm (1"x 1/2" to 1 1/2" x 1 1/4")	REDUCING BUSH  20 X 15mm to 50 X 40mm (3/4" x 1/2" to 2" x 1 1/2")	CROSS OVER  15 to 25mm (1/2" to 1")
UNION  15 to 50mm (1/2" to 2")	TANK CONNECTOR  20 & 25mm (3/4" & 1")	TANK CONNECTOR (SHORT)  15 to 50mm (1/2" to 2")	FLANGE WITH SOCKET  25 to 100mm (1/2" to 4")

BLIND FLANGE



65 & 100mm
(2 1/2" & 4")

FABRICATED BEND



15 to 50mm
(1/2" to 2")

FEMALE THREADED ADAPTOR (BRASS INSERT)



15 to 50mm
(1/2" to 2")

MALE THREADED ADAPTOR (BRASS INSERT)



15 to 65mm
(1/2" to 2 1/2")

FEMALE THREADED ELBOW (BRASS INSERT)



15mm to 25 X 15mm
(1/2" to 1"x 1/2")

FEMALE THREADED TEE (BRASS INSERT)



20 X 15mm to 25 X 15mm
(3/4"x 1/2" to 1"x 1/2")

BALL VALVE



15 to 50mm
(1/2" & 2")

Images shown here are for representation purpose only, actual product may vary.

SOLVENT CEMENT

TIN



50ml to 1000ml

SWR PIPING SYSTEMS

SAY GOODBYE TO LEAKAGES.

Leakproof SWR piping systems with world-class triple lip rubber ring.



PIPES
As per IS:13592

FITTINGS
As per IS:14735.

PRODUCT RANGE

Pipes: 40mm to 160mm

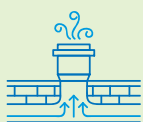
Fittings: Solvent - 40mm to 160mm

Rubber Ring - 75mm, 90mm, 110mm & 160mm



TYPES OF PIPE AVAILABLE:

TYPE A



VENTILATION PIPE WORK



RAIN WATER DISCHARGE &
HARVESTING

TYPE B



SOIL AND WASTE DISCHARGE SYSTEM

EXTENSIVELY USED IN



HOSPITALS



RESIDENTIAL



HOTELS

APPLICATION

- Inside & outside building drainage systems including ventilation.
- Rain water discharge & harvesting for residential and commercial buildings/complexes.
- Industrial buildings and public utilities.

MAJOR ADVANTAGES

- Lightweight but strong.
- Compatible with other drainage products.
- Easy to install.
- Smooth bore.
- Cost-effective.
- World-Class Seals ensures long term sealing performances against leakages.**
- Long life.

***Trubore world-class seals*

JOINTING METHOD

- Elastomeric Sealing Ring
- Solvent Cement Joint.

PIPE DIMENSIONS





Pipe Size (mm)	Mean Outside Diameter (mm)		Wall Thickness (mm)			
			Type 'A'		Type 'B'	
	Min	Max	Min	Max	Min	Max
40	40.00	40.30	1.80	2.20	3.20	3.80
50	50.00	50.30	1.80	2.20	3.20	3.80
63	63.00	63.30	1.80	2.20	3.20	3.80
75	75.00	75.30	1.80	2.20	3.20	3.80
90	90.00	90.30	1.90	2.30	3.20	3.80
110	110.00	110.40	2.20	2.70	3.20	3.80
160	160.00	160.50	3.20	3.80	4.00	4.60

FITTINGS RANGE

WORLD CLASS TRIPLE LIP RING

COUPLER  75mm to 160mm	BEND 87.5 °  75mm to 160mm	BEND WITH DOOR  75mm to 160mm	BEND 45°  75mm to 160mm
SINGLE TEE  75mm to 160mm	SINGLE TEE WITH DOOR  75mm to 160mm	REDUCING TEE  110mm X 75mm & 160mm X 110mm	REDUCING TEE WITH DOOR  110mm X 75mm & 160mm X 110mm
REDUCER  110mmx75mm & 160mmx110mm	CLEANSING PIPE  75mm to 160mm	SINGLE Y  75mm to 160mm	SINGLE Y WITH DOOR  75mm to 160mm
REDUCING Y  110mm X 75mm	REDUCING Y WITH DOOR  110 x 75mm	DOUBLE Y  75mm & 110mm	DOUBLE Y WITH DOOR  75mm & 110mm

SOLVENT JOINT

COUPLER  75mm & 160mm	BEND 87.5°  75mm to 160mm	BEND WITH DOOR  75mm to 160mm	BEND WITH DOOR 90° (HY)  50mm to 63mm
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BEND WITH DOOR (D/S)



75mm to 110mm

BEND 45°



75mm to 160mm

BEND 45° (D/S)



40mm to 160mm

SINGLE TEE



75mm to 160mm

SINGLE TEE WITH DOOR



75mm to 160mm

SINGLE T WITH DOOR (HY)



63mm

SINGLE T WITH DOOR (D/S)



75mm to 110mm

DOUBLE TEE



75mm & 110mm

DOUBLE TEE WITH DOOR



75mm & 110mm

REDUCING TEE



110mm X 75mm &
160mm X 110mm

REDUCING TEE WITH DOOR



110mm X 75mm &
160mm X 110mm

REDUCER



110mm X 75mm &
160mm X 110mm

CLEANSING PIPE



75mm to 160mm

SINGLE Y



50mm to 160mm

SINGLE Y WITH DOOR



50mm to 160mm

DOUBLE Y



75mm & 110mm

DOUBLE Y WITH DOOR



75mm & 110mm

REDUCING Y



110mm X 75mm

REDUCING Y WITH DOOR



110mm X 75mm

ACCESS / SOCKET PLUG*



50mm to 160mm

VENT COWL



63mm & 160mm

PIPE CLIP*



75mm to 160mm

Images shown here are for representation purpose only, actual product may vary.

ROYAL FITTING RANGE - SOLVENT JOINT

BEND 45°



75mm & 110mm

TRAPS

<p>MULTI FLOOR TRAP (WITH JALI) 4" HT</p>  <p>110mm X 75mm</p>	<p>MULTI FLOOR TRAP (WITHOUT JALI) 4" HT</p>  <p>110mm X 75mm</p>	<p>MULTI FLOOR TRAP (WITH JALI) 4" HT WITH 3 SOCKETPLUG</p>  <p>110mm X 75mm</p>	<p>MULTI FLOOR TRAP (WITHOUT JALI) 4" HT WITH 3 SOCKETPLUG</p>  <p>110mm X 75mm</p>
<p>NAHANI TRAP WITH JALI</p>  <p>110mm X 75mm</p>	<p>NAHANI TRAP WITHOUT JALI</p>  <p>110mm X 75mm</p>	<p>P TRAP</p>  <p>110mm X 110mm & 125mm X 75mm</p>	<p>P TRAP (SHORT)</p>  <p>110mm X 110mm</p>

ROUND JALI



110mm X 110mm

FOAMCORE PIPING SYSTEMS

CARRIES THE WEIGHT. PERFORMS GREAT!

High load-bearing Foamcore Piping Systems for durable and effective drainage.



PIPES
As per IS:16098

PRODUCT RANGE

Pipes: 110mm to 315mm



EXTENSIVELY USED IN



WASTE DRAINAGE LINE

APPLICATION

- Underground drainage.

The outer and innermost layers give the pipe a great load bearing capacity, the middle layer provides firmness to the overall pipe structure.

MAJOR ADVANTAGES

- Lighter than solid wall PVC but stronger.
- Easy underground installation.
- Compatibility with other drainage and sewerage products.
- Cost-effective.
- Long life due to improved strength.
- Anti rodent

JOINTING METHOD

- Solvent Joint
- Elastomeric Sealing Ring

PIPE DIMENSIONS



Pipe Size (mm)	Mean Outside Diameter (mm)		Wall Thickness (mm)					
			SN2 (SDR 51)		SN4 (SDR 41)		SN8 (SDR 34)	
	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum	Minimum	Maximum
110	110.00	110.40	-	-	2.80	3.30	3.20	3.70
160	160.00	160.50	3.20	3.70	4.00	4.60	4.70	5.40
200	200.00	200.60	3.90	4.50	4.90	5.60	5.90	6.70
250	250.00	250.80	4.90	5.60	6.20	7.00	7.30	8.30
315	315.00	316.00	6.20	7.00	7.70	8.70	9.20	10.40

AGRICULTURAL PIPING SYSTEMS



STANDS STRONG. LASTS LONG.

Pressure-resistant pipes for
Agricultural Piping Systems.



PIPES
As per IS:4985

FITTINGS
As per IS:7834

PRODUCT RANGE

Pipes: 20mm to 400mm

Fittings: 20mm to 250mm

Fabricated fittings: 20mm to 315mm



EXTENSIVELY USED IN



AGRICULTURE

APPLICATION

IN AGRICULTURE

- Water supply and distribution schemes.
- Irrigation.

OTHERS

- Drinking Water supply and distribution.
- Cable ducting.
- Ventilation pipe line.
- Slurry lines.

MAJOR ADVANTAGES

- Lightweight, easy to transport, store, handle and install.
- Smooth bore ensures higher flow compared to G.I. pipes & fittings of the same size. No clogging. Saves operational cost.
- Quick to install, Solvent cement based jointing system.
- Corrosion resistance - uPVC is rustproof material, therefore bore diameter remains constant, ensuring constant flow over its lifetime.
- Long working life (if operated under normal/ recommended conditions).
- Cost effective. Added value for your money.

JOINTING METHOD

- Solvent Joint.
- Threaded Joint.

NOTE:

1. Pressure rating of uPVC Pipes & Fittings is temperature related. Derating factor shall be applied during designing & operation for higher temperature applications. (For detailed data refer IS-4985 or contact us).
2. Installation of uPVC pipeline shall be done in accordance with IS-7634 (Part-3).

SPECIFICATIONS

Specifications	Fittings	Pipes
Material	Unplasticized Polyvinyl Chloride (uPVC)	Unplasticized Polyvinyl Chloride (uPVC)
Colour	Dark Grey	Light Grey
Reference Standards	IS 7834 : 1987	IS 4985 : 2000
Working Temperature of Fluids	Up to 60° C – Continuous	Up to 60° C – Continuous
	Up to 90° C – Short time	Up to 90° C – Short time
	Up to 3 mins	Up to 3 mins
Working Pressure (kg/cm ²)	4, 6, 10 & 16	2.5, 4, 6, 8, 10 & 12.5
End Connections	Solvent sockets, Threads (For transition fittings)	Solvent sockets

NOTE: Note: ISI & Non-ISI pipes & fittings are available.

PROPERTIES OF UPVC PIPES

MECHANICAL

Tensile Strength	415 - 525 kg/cm ²
Compression Strength	550 - 910 kg/cm ²
Flexural Strength	680 - 1100 kg/cm ²
Izod Impact Strength	4 - 5 kg/cm ²
Shore Hardness	D 65 - 85

THERMAL

Coefficient of Linear Expansion	0.08 mm/M°C
Vicat Softening Temperature	>78°C
Max. Operating Temperature	60°C

PHYSICAL

Water Absorption	<4mg/cm ³
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STANDARDS, QUALITY CONTROL & TESTING

Manufacturing & testing is done in accordance with IS: 4985 - 2000.

All the above pipes, except non-pressure pipes, are tested for potable water supplies in accordance with their relevant standards and as per the test methods given in IS: 12235.

HAZEN - WILLIAM'S FLOW COEFFICIENT COMPARISON

Pipe Material	PVC	A.C.	G.I.	C.I.
Flow Coefficient	150	130	110	100

Agricultural Pipes are manufactured in accordance with IS:4985 covering a complete range from 20mm to 400mm. They are available in pressure ratings of 2.5 kg/cm², 4 kg/cm², 6 kg/cm², 8 kg/cm², 10 kg/cm² & 12.5 kg/cm² as defined in IS:4985. These pipes are provided with plain socket and are suitable for solvent cement jointing.

Their main application is in agriculture - For water supply, drip-irrigation & sprinkler lines as well as for drinking water distribution.

However, these can also be used in cable ducting, ventilation pipelines, slurry lines etc.

They are available in light grey colour and a nominal length of 6 meters.

PIPE DIMENSIONS

Nominal Outside Diameter (Nominal Size) (in mm)	Mean Outside Diameter (lin mm)		Outside Diameter at any point (in mm)		Wall Thickness												Mean Socket Internal Diameter of Mid Point of Socket Length	
					Class 1 0.25 MPa 2.5 Kg/cm²		Class 2 0.40 MPa 4.0 Kg/cm²		Class 3 0.60 MPa 6.0 Kg/cm²		Class 4 0.80 MPa 8.0 Kg/cm²		Class 5 1.00 MPa 10.0 Kg/cm²		Class 6 1.25 MPa 12.5 Kg/cm²			
20	20.0	20.3	19.5	20.5	-	-	-	-	-	-	-	-	1.1	1.5	1.4	1.8	20.1	20.3
25	25.0	25.0	24.5	25.5	-	-	-	-	-	-	1.2	1.6	1.4	1.8	1.7	2.1	25.1	25.3
32	32.0	32.3	31.5	32.5	-	-	-	-	-	-	1.5	1.9	1.8	2.2	2.2	2.7	32.1	32.3
40	40.0	40.3	39.5	40.5	-	-	-	-	1.4	1.8	1.8	2.2	2.2	2.7	2.8	3.3	40.1	40.3
50	50.0	50.3	49.4	50.6	-	-	-	-	1.7	2.1	2.3	2.8	2.8	3.3	3.4	4.0	50.1	50.3
63	63.0	63.3	62.2	63.8	-	-	1.5	1.9	2.2	2.7	2.8	3.3	3.5	4.1	4.3	5.0	63.1	63.3
75	75.0	75.3	74.1	75.9	-	-	1.8	2.2	2.6	3.1	3.4	4.0	4.2	4.9	5.1	5.9	75.1	75.3
90	90.0	90.3	88.9	91.1	1.3	1.7	2.1	2.6	3.1	3.7	4.0	4.6	5.0	5.7	6.1	7.1	90.1	90.3
110	110.0	110.4	108.6	111.4	1.6	2.0	2.5	3.0	3.7	4.3	4.9	5.6	6.1	7.1	7.5	8.7	110.1	110.4
125	125.0	125.4	123.5	126.5	1.8	2.2	2.9	3.4	4.3	5.0	5.6	6.4	6.9	8.0	8.5	9.8	125.1	125.4
140	140.0	140.5	138.3	141.7	2.0	2.4	3.2	3.8	4.8	5.5	6.3	7.3	7.7	8.9	9.5	11.0	140.2	140.5
160	160.0	160.5	158.0	162.0	2.3	2.8	3.7	4.3	5.4	6.2	7.2	8.3	8.8	10.2	10.9	12.6	160.2	160.5
180	180.0	180.6	177.8	182.2	2.6	3.1	4.2	4.9	6.1	7.1	8.0	9.2	9.9	11.4	12.2	14.1	180.2	180.5

Nominal Outside Diameter (Nominal Size) (in mm)	Mean Outside Diameter (1in mm)		Outside Diameter at any point (in mm)		Wall Thickness												Mean Socket Internal Diameter of Mid Point of Socket Length	
					Class 1 0.25 MPa 2.5 Kg/cm ²		Class 2 0.40 MPa 4.0 Kg/cm ²		Class 3 0.60 MPa 6.0 Kg/cm ²		Class 4 0.80 MPa 8.0 Kg/cm ²		Class 5 1.00 MPa 10.0 Kg/cm ²		Class 6 1.25 MPa 12.5 Kg/cm ²			
200	200.0	200.6	197.6	202.4	2.9	3.4	4.6	5.3	6.8	7.9	8.9	10.3	11.0	12.7	13.6	15.7	200.3	200.6
225	225.0	225.7	222.3	227.7	3.3	3.9	5.2	6.0	7.6	8.8	10.0	11.5	12.4	14.3	15.3	17.6	225.3	225.7
250	250.0	250.8	247.0	253.0	3.6	4.2	5.7	6.5	8.5	9.8	11.2	12.9	13.8	15.9	17.0	19.6	250.4	250.8
280	280.0	280.9	276.6	283.4	4.1	4.8	6.4	7.4	9.5	11.0	12.5	14.4	15.4	17.8	19.0	21.9	280.4	280.9
315	315.0	316.0	311.2	318.8	4.6	5.3	7.2	8.3	10.7	12.4	14.0	16.1	17.3	19.9	21.4	24.7	315.4	316.0
355	355.0	356.1	350.7	359.3	5.1	5.9	8.1	9.4	12.0	13.8	15.8	18.2	19.6	22.6	24.1	27.8	355.4	356.0
400	400.0	401.2	395.2	404.8	5.8	6.7	9.1	10.5	13.5	15.6	17.8	20.5	22.0	25.3	27.2	31.3	400.4	401.0

WORKING PRESSURE V/S TEMPERATURE OF PIPE

As the temperature of the fluid flowing through installation increases, the pressure withstanding capacity of installation wall decreases. So to find out the pressure rating of PVC Pipes & Fittings at a required temperature, multiply the pressure rating of Pipes & Fittings by derating factor given in the table.

Example: Rated pressure of the installed system is 10Kg.
Up to 25°C, the system can stand 10Kg pressure.
If the temperature is 40°C,
the derating factor is 0.71.
Therefore $10 \times 0.71 = 7.1\text{Kg}$.
So, the system can withstand 7.1Kg.

Temp Deg (°C)	Derating factor
0-25	1
27	0.95
30	0.89
35	0.79
40	0.71
45	0.63
50	0.42
55	0.34
60	0.25

FITTINGS RANGE

Trubore offers the highest range of uPVC Pipes & Fittings with a wide range from 20mm to 60mm and working pressure of 10kg/cm², 6kg/cm² and 4kg/cm² as well as non-pressure fittings.

Trubore is crafted to perfection with the highest rating of ISI mark and is available through a wide-spread network.

COUPLER (6 KG)



63mm to 160mm

COUPLER (10 KG)



20mm to 50mm

COUPLER LW



63mm to 160mm

ELBOW (6 KG)



50mm to 110mm

ELBOW (10 KG)



20mm to 40mm

ELBOW ESTEEM



63mm to 180mm

ELBOW LW



40mm to 200mm

ELBOW (PN 6)



63mm to 180mm

THREADED ELBOW



25mm x 20mm to
90mm x 75mm

ELBOW 45°(PN 16)



25mm & 32mm

END CAP (6 KG)



50mm x 110mm

END CAP (10 KG)



20mm to 40mm

END CAP LW



63mm x 180mm

END CAP THREADED



20mm x 110mm

TEE (6 KG)



50mm x 160mm

TEE (10 KG)



20mm to 40mm

TEE LW



40mm x 160mm

THREADED TEE



25mm x 20mm to
32mm x 20mm

TEE (PN 6)



63mm x 110mm

TEE ESTEEM



63mm x 110mm

REDUCING TEE



32mm x 20mm to
160mm x 63mm

REDUCING TEE LW



160mm X 110mm &
160mm X 140mm

FAB. BEND 4KG



63mm to 200mm

FAB. BEND 6KG



40mm to 160mm

FAB. BEND 10KG



20mm to 160mm

FAB. COUPLER 4KG



63mm to 315mm

FAB. COUPLER 6KG



63mm to 315mm

FAB. COUPLER 10KG



75mm to 100mm

**FOUR WAY TEE
(W/O COLLAR)**



63mm X 20mm, 63mm X 25mm
& 63mm X 32mm

**FEMALE THREADED
ADAPTOR**



20mm x 110mm

**MALE THREADED
ADAPTOR**



20mm x 110mm

**REDUCING FEMALE
THREADED ADAPTOR**



25mm x 20mm to
90mm x 63mm

REDUCING ELBOW



25mm X 20mm

REDUCER



25mm X 20mm to
160mm X 110mm

REDUCING BUSH



25mm X 20mm to
160mm X 140mm

SERVICE SADDLE



63mm x 20mm to
140mm x 25mm

PVC BALL VALVE



20mm to 63mm

**FEMALE THREADED
ELBOW BRASS INSERT**



25mm X 1/2" &
32mm X 1/2"

**FEMALE THREADED TEE
BRASS INSERT**



25mm X 1/2" &
32mm X 1/2"

**FEMALE THREADED
ADAPTOR BRASS INSERT**



25mm X 1/2" &
32mm X 1/2"

SOLVENT CEMENT

BOTTLE



25ml to 500ml

CAN



1ltr. to 5ltr.

TIN



50ml to 1000ml

Images shown here are for representation purpose only, actual product may vary.

BOREWELL PIPING SYSTEMS



FIT IT. FORGET IT!

High impact resistant Borewell Piping Systems to withstand extreme pressure at great depths.



PIPES
As per IS:12818

PRODUCT RANGE

ScreenPipes: 1 1/2" to 16" (40mm to 400mm)
Casing Pipes: 1 1/2" to 12" (40mm to 305mm)
Column Pipes: 1" to 4" (25mm to 100mm)



EXTENSIVELY USED IN



AGRICULTURE

APPLICATION

- To extract ground water for farms and fields.
- To extract ground water for residential & commercial buildings, public places, etc.

MAJOR ADVANTAGES

- Easy to transport, store, handle and install.
- Saves labour & installation cost.
- Smooth bore ensures higher flow compared to G.I. pipeline of the same size. No clogging.
- Bore diameter remains constant, ensuring constant flow over lifetime.
- Superior resistance to most of the chemicals, no scaling, makes the system almost maintenance free.
- Long life.

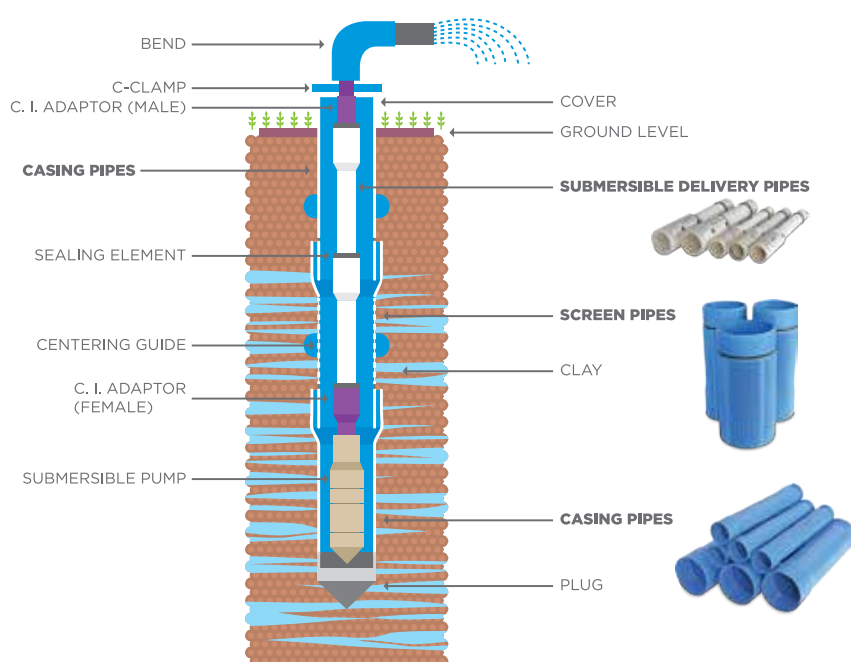
JOINTING METHOD

- Threaded Joint

QUALITY TEST

- Tensile test.
- Impact test.
- Vicat softening temperature test.
- Effect on water test.
- Hydraulic pressure test.

TYPICAL LAYOUT OF BOREWELL



SPECIFICATIONS

Specifications	Screen Pipes			Casing Pipes			Submersible Delivery Pipes/ Rising Main Pipes
	Ribbed	Plain	Medium	CM	CS	CD	
Colour	Blue	Blue	Blue	Blue	Blue	Blue	Ivory
Standard Length	3m	3m	3m	3m	3m	3m	3m
Standards	IS - 12818-2010 / Marked items will bear ISI marks						
Type of Threads	11 TPI V threads up to 80mm, 100mm (CS) Casing pipes as per IS-554-1999 & Trapezoidal threads form 100mm as per IS-12818-2010 with rubber sealing rings.						Square

Notes:

A) Suitability: For wells	-	Above 80m 262ft. up to 250m 820ft.	up to 80m 262 ft.	Above 250m 820ft. up to 450m 1476ft.	-
B) Threads	Pipes will have internal threads at one end external threads at other end with thread protection cover.				
C) Specification required	Slot width 0.75, 1.00, 1.50, 2.00 & 3.00 mm				

DIMENSIONS

MEDIUM WELL SCREEN (RMS) & DEEP WELL SCREEN (RDS) PIPES WITH RIBS/RIBBED SCREEN PIPES



				Medium Well Screen (RMS)			Deep Well Screen (RDS)		
Nominal Diameter (DN)		Mean Outer Diameter of pipe (d) (mm)		Mean Outer Diameter over Connection, (d's')	Wall Thickness (e) (under ribs) (mm)		Mean Outer Diameter over Connection, (d's')	Wall Thickness, 'e' (mm)	
mm	inches	Min	Max	Max	Min	Max	Max	Min	Max
40.0	1 1/2	52.00	52.20	56.00	3.50	4.00	--	--	--
50.0	2	64.00	64.20	69.00	4.00	4.60	--	--	--
80.0	3	92.00	92.30	98.00	4.00	4.60	--	--	--
100.0	4	117.00	117.30	124.00	5.00	5.70	129.00	7.00	7.90
115.0	4 1/2	129.00	129.30	--	--	--	141.00	7.50	8.50
125.0	5	144.00	144.40	154.00	6.50	7.30	156.00	8.00	9.00
150.0	6	169.00	169.40	182.00	7.50	8.50	184.00	9.50	10.70
175.0	7	204.00	204.50	219.00	8.80	9.80	221.00	11.80	13.60
200.0	8	229.00	229.50	247.00	10.00	11.20	251.00	13.00	14.80
250.0	10	284.00	284.50	302.00	12.50	14.00	309.00	16.00	17.60
300.0	12	334.00	334.60	356.00	14.50	16.20	363.00	19.00	21.00
350.0	14	404.00	404.70	432.00	17.50	19.50	437.00	21.50	23.90
400.0	16	454.00	454.80	483.00	19.50	21.70	494.00	23.50	26.10



PLAIN MEDIUM WELL SCREEN (PMS) & PLAIN DEEP WELL SCREEN (PDS) PIPES

				Plain Medium Well Screen (PMS)			Plain Deep Well Screen (PDS)				
Nominal Diameter (DN)		Mean Outer Diameter of pipe (d) (mm)		Mean Outer Diameter over Connection, (d's')	Wall Thickness (e) (mm)		Outer Diameter at any point d'e' (mm)		Mean Outer Diameter over Connection, d's'	Wall Thickness, 'e' (mm)	
mm	inches	Min	Max	Max	Min	Max	Min	Max	Max	Min	Max
200.0	8	225.00	225.50	243.00	10.00	11.20	224.50	225.80	247.00	13.00	14.80
250.0	10	280.00	280.50	298.00	12.50	14.00	279.40	280.80	304.00	16.00	17.60
300.0	12	330.00	330.60	352.00	14.50	16.20	329.30	331.00	359.00	19.00	21.00
350.0	14	400.00	400.70	428.00	17.50	19.50	399.20	401.20	433.00	21.50	23.90
400.0	16	450.00	450.80	479.00	19.50	21.70	449.10	451.30	490.00	23.50	26.10



MEDIUM WELL CASING (CM) & SHALLOW WELL CASING (CS) PIPES

				Medium Well Casing (CM) Pipes			Shallow Well Casing (CS) Pipes		
Nominal Diameter (DN)		Mean Outer Diameter of pipe (d) (mm)		Mean Outer Diameter over Connection, (d's')	Wall Thickness e (mm)		Mean Outer Diameter over Connection, (d's')	Wall Thickness, 'e' (mm)	
mm	inches	Min	Max	Max	Min	Max	Max	Min	Max
40.0	1 1/2	48.00	48.20	52.00	3.50	4.00	--	--	--
50.0	2	60.00	60.20	65.00	4.00	4.60	--	--	--
80.0	3	88.00	88.30	94.00	4.00	4.60	--	--	--
100.0	4	113.00	113.30	120.00	5.00	5.70	--	--	--
125.0	5	140.00	140.40	150.00	6.50	7.30	--	--	--
150.0	6	165.00	165.40	178.00	7.50	8.50	174.00	5.70	6.50
175.0	7	200.00	200.50	215.00	8.80	9.80	211.00	7.00	7.80
200.0	8	225.00	225.50	243.00	10.00	11.20	238.00	7.60	8.80
250.0	10	280.00	280.50	298.00	12.50	14.00	292.00	9.60	11.00
300.0	12	330.00	330.60	352.00	14.50	16.20	--	--	--

DEEP WELL CASING (CD) PIPES



Nominal Diameter (DN)		Mean Outer Diameter of pipe d'em' (mm)		Outer Diameter at any point d'e' (mm)		Mean outer Diameter over Connection, (d's')	Wall thickness, 'e' (mm)	
mm	inches	Min	Max	Min	Max	Max	Min	Max
100.0	4	113.00	113.30	112.80	113.40	125.00	7.00	7.90
115.0	4 1/2	125.00	125.30	124.90	125.40	137.00	7.50	8.50
125.0	5	140.00	140.40	139.70	140.50	152.00	8.00	9.00
150.0	6	165.00	165.40	164.60	165.60	180.00	9.50	10.70
175.0	7	200.00	200.50	199.60	200.60	217.00	11.80	13.60
200.0	8	225.00	225.50	224.50	225.80	247.00	13.00	14.80
250.0	10	280.00	280.50	279.40	280.80	304.00	16.00	17.60
300.0	12	330.00	330.60	329.30	331.00	359.00	19.00	21.00
350.0	14	400.00	400.70	399.20	401.20	433.00	21.50	23.90
400.0	16	450.00	450.80	449.10	451.30	490.00	23.50	26.10

SUBMERSIBLE DELIVERY PIPES/RISING MAIN PIPES/COLUMN PIPES



Product OD - Outside Dia. ND - Nominal Dia. in mm			Pressure Kg/cm²	Safe total pump delivery Head (m)	Ultimate Breaking Load (Kg)	Safe Pulling Load (Kg)	Screen Colour	STD Packing
Size	Type	Category						
1 OD-33.30 ND-25.00	Coupler	V 4	12.5	125	850	500	Royal Claret	28
			17	170	950	600	Green	
		Medium	22	220	1250	750	Orange	28
		Std	38	380	1750	1100	Red	28
	Bell Form Coupler	V4	12.5	125	850	500	Royal Claret	28
			17	170	950	600	Green	
1 1/4 OD-42.10 ND-32.00	Coupler	V 4	12.5	125	1350	800	Royal Claret	20
			7	170	1500	900	Green	
		Medium	21	210	1725	1000	Orange	20
		Std	30	300	2350	1400	Red	20
		Heavy	39	390	2900	1750	Blue	20
	Bell Form Coupler	V4	12.5	125	1350	800	Royal Claret	20
			17	170	1500	900	Green	
1 1/2 OD-48.20 ND-40.00	Coupler	V 4	16	160	1850	1100	Green	16
		Medium	22	220	2400	1450	Orange	16
		Std	26	260	2750	1650	Red	16
		Heavy	39	390	3700	2250	Blue	16
2 OD-60.20 ND-50.00	Coupler	Medium	14	140	2450	1450	Orange	12
		Std	20	200	3500	2100	Red	12
		Heavy	27	270	4600	2800	Blue	12
2 1/2 OD-75.00 ND-65.00	Coupler	Medium	11	110	3100	1800	Orange	8
		Std	16	160	4500	2700	Red	8
		Heavy	26	260	6450	3900	Blue	8
3 OD-88.00 ND-80.00	Coupler	Medium	11	110	4100	2450	Orange	6
		Std	17	170	6400	3800	Red	6
		Heavy	26	260	8900	5300	Blue	6
4 OD-113.00 ND-100.00	Coupler	Medium	10	100	6500	3900	Orange	4
		Std	15	150	9250	5550	Red	4
		Heavy	26	260	14450	8700	Blue	4

Note:
Submersible pipes with 'Bellform' available on 1" & 1 1/4" - v4 category with 12.5 & 17kg pressure ratings

GUIDELINES FOR INSTALLATION OF SCREEN & CASING PIPE:

- Drill the bore of the required size & depth in the ground using the method of auger drilling/water jet boring/hydraulic rotary drilling/core drilling. During drilling, care should be taken that it is vertically straight down without any bends. Saves labour & installation cost.

Note:

1. To construct the bore/tube well casing/screening & rising main pipes are required.
 2. Casing pipes are highly recommended in the area where loose soil & silt/loose boulders stones are prevalent.
- Fit the rubber gasket properly on the space provided on the ribbed screen/casing pipes.

- Fit "C" clamp below the bell end on the pipe and lower the assembly done with help of chain pulley block (Provide sand trap with end plug as necessary).
- After lowering the pipe up to the clamp level, fix the rubber gasket on another pipe & tighten it gently with the lowered pipe. After tightening, use pipe/chain wrench for proper jointing, but do not overtighten.
- Fix the next clamp with the pipe above and bell end below and connect the chain pulley with the clamp.
- Remove the clamp of lowered pipe & start lowering further.
- Repeat the jointing method till the required depth of borewell.
- Centering guide to be fitted wherever necessary.
- Fill the gravel between pipe & borehole.

GUIDELINES FOR INSTALLATION OF RISING MAIN PIPE:

Once screen & casing pipes are installed properly, follow the below guidelines for installation of PUMP & SUBMERSIBLE DELIVERY PIPE.

- Before starting the installation, pre-check if the submersible pump is in good working condition.
- Join the Trubore metal adaptor with the submersible pump with the help of chain wrench.
- Before starting the pipe assembly, clean the pipe threads with normal water to avoid forceful jointing.
- Before joining the pipe with pump; ensure pump guard is installed properly between pipe coupler & pump metal adaptor.

- Assemble SUBMERSIBLE DELIVERY PIPE with pump, always use strap wrench/rope for last jerk.
- Fix a nylon rope to the cast iron adaptor as a safety measure against falling of submersible pump due to mishap (run the nylon rope throughout the borewell length & tie it with top clamp).
- Fit the "C" clamp below coupler (at a defined location on the pipe) and lower the assembly inside the Casing pipe carefully with the help of a chain pulley.
- Once pipe will be lowered in the borewell up to the clamp level, fix the rubber ring on other pipe and tighten it gently with the help of rope/strap wrench, till half of the ring gets inside the coupler.

IMPORTANT STEPS



Join Metal connector to submersible pipe with the help of chain wrench.



Before starting pipe assembly clean the pipe threads with clean water.



Before joining the pipe with the pump, ensure pumpguard is installed properly.



Before opening or joining the pipe, ensure the coupler is firmly held by hand.



Tighten pipe with hand, till half rubber ring is seen. If required use rope wrench to give a final jerk.



Tighten pipe with hand, till half rubber ring is seen. If required use belt wrench for final jerk.



Lower SUBMERSIBLE DELIVERY PIPE with the help of a chain pulley.

DESIGN, HANDLING, TRANSPORTATION & STORAGE PROCESS

uPVC Plumbing System, CPVC Plumbing System, Borewell Piping System, Agricultural Piping System, SWR Piping System & Foamcore Piping System

DESIGN STAGE

DO'S



Check the chemical suitability while deciding the pipe line for chemical application. Also check the thread sealants and fire stop materials for the contents before recommending for use. (For CPVC pipes only)

DON'TS



Do not use CPVC piping system for non-recommended chemicals such as polar organic solvents, anti-freezing solutions, dish washing liquids etc., as mentioned in chemical resistance chart.

Consider for provision for expansion and contraction of piping installation.

-

Consider pressure de-rating factor for use of pipe line at higher temperatures.

-



HANDLING, TRANSPORTATION & STORAGE

DO'S



Store the pipes on flat surface under covered area.

DON'TS



Do not drag or drop/throw the pipes while loading/unloading & shifting.

Use flat bodied vehicle for transportation of pipes.

Do not overhang the pipes out of vehicle body while transporting.

Pipes may be stored on timber support of at least 75mm width & breadth, placed at the interval of 1.2 meters.

-

While stacking socketed pipes, stack the pipe with socket protruding at alternate ends.

Do not stack the pipes with all the socket ends together on one side.

The stacking height of pipe stack shall not be more than 1.5 meters.

Do not stack the pipes for more than 1.5 meters height.



SOLVENT JOINT INSTALLATION PROCESS

uPVC Plumbing System, CPVC Plumbing System, Agricultural Piping System & SWR Piping System

CUTTING



DO'S



It is imperative to mark the pipe from all sides so that pipe is cut with the help of a Hand Saw. It should be a right angle cut from all the sides. - The cut piece should not be with burr on edge.

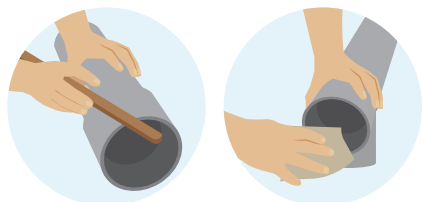
DON'TS



Do not cut slant/ unevenly.

CHAMFERING

(This step is required when pipe cutting is done from 03 mtr pipe to any required length during installation)



DO'S



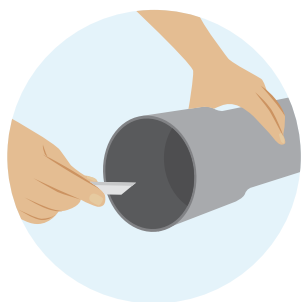
After cutting, the pipe needs to be chamfered from the outer sides. It is advisable to provide approximately 2 mm wide ,15° Chamfer on spigot end.

DON'TS



Do not proceed with installation of pipe without chamfering.

DEBURRING AND RIDGE REMOVAL



DO'S



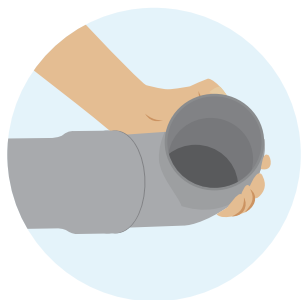
Remove all the burrs and ridges accumulated on the inner as well as the outer edges of the pipe with the help of a deburring knife, file or abrasive paper.

DON'TS



Do not proceed with the installation of pipe without deburring.

DRYFIT TEST



DO'S



Before applying solvent cement ,insert the pipe end into the socket of the next pipe or fitting to check that interference occurs at about 1/3 to 2/3 of the socket depth.

DON'TS



Do not apply solvent cement without dryfit test.

CLEANING



DO'S



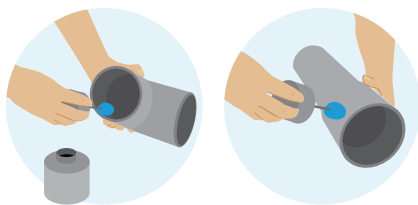
Thoroughly clean the pipe with dry cloth where the solvent cement is going to be applied to avoid dust, dirt, oil, moisture and other foreign material during the installation process.

DON'TS



Do not join the pipes without cleaning the pipe ends.

APPLICATION OF SOLVENT CEMENT



DO'S



Mark the pipe length to be inserted for jointing. Apply a liberal coat of solvent cement with the help of the brush on the marked surface.

DON'TS



Do not apply excess solvent cement on the pipe and do not use solvent cement by hand.

JOINTING



DO'S



Push the pipe inside the fitting / pipe so that it goes inside equally from all the sides. Wipe off excess solvent cement that comes out from all the edges. Hold the joint for one to two minutes so that the jointing is perfect.

DON'TS



Do not use a hammer or half push the pipe.

INSTALLATION AND COMMISSIONING



DO'S



- a) Pipe line should be installed in proper alignment & along with necessary clamps.
- b) Pressure testing to be done before conceal work.
- c) Pressure testing may be carried out after a curing period of 24 hrs.
- d) Keep at least 200mm distance from geyser for pipeline passing nearby.

DON'TS



- a) Avoid loose joints & mis-alignments.
- b) Pressure testing should not be done before 24 hrs of curing.

THREADED JOINT INSTALLATION PROCESS

uPVC Plumbing System, CPVC Plumbing System & Agricultural Piping System

CLEANING



DO'S



Clean the Male & Female threads of the pipe & fitting to be joined.

DON'TS



Do not proceed without cleaning the threads.

TEFLON TAPE



DO'S



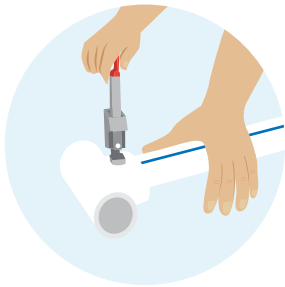
For threaded pipes, a teflon tape needs to be applied on the threads in the direction of thread tightening to make the joint & should not be visible after the jointing is completed.

DON'TS



Do not install the threaded pipe without the teflon tape as it will create a weak joint.

TIGHTENING



DO'S



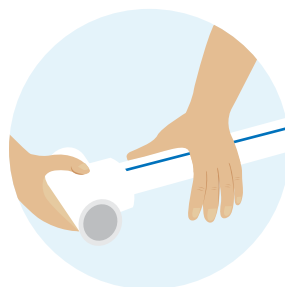
Hand-tighten the threads firmly or tighten the joint more by using pipe wrench. Use rubber packing to avoid scratches on pipe.

DON'TS



Don't over tight with pipe wrench.

INSTALLATION AND COMMISSIONING



DO'S



- a) Pipe line should be installed in proper alignment & along with necessary clamps.
- b) Pressure testing to be done before conceal work.
- c) Pressure testing may be carried out after a curing period of 24 hrs.
- d) Keep at least 200mm distance from geyser for pipeline passing nearby.

DON'TS

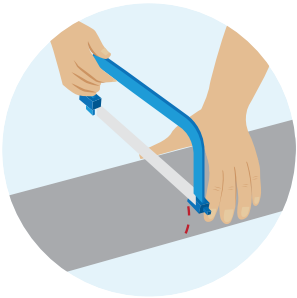


- a) Avoid loose joints & mis-alignments.
- b) Pressure testing should not be done before 24 hrs of curing.

RUBBER RING JOINT INSTALLATION PROCESS

SWR Piping System & Foamcore Piping System

CUTTING



DO'S



It is imperative to mark the pipe from all sides so that pipe is cut with the help of a Hand Saw. It should be a right angle cut from all the sides. The cut piece should not be with burr on edge.

DON'TS



Do not cut slant/ unevenly.

CHAMFERING

(This step is required when pipe cutting is done from 03 mtr pipe to any required length during installation)



DO'S



After cutting, the pipe needs to be chamfered from the outer sides. It is advisable to provide approximately 2 mm wide ,15° Chamfer on spigot end.

DON'TS



Do not proceed with installation of pipe without chamfering.

DEBURRING AND RIDGE REMOVAL



DO'S



Remove all the burrs and ridges accumulated on the inner as well as the outer edges of the pipe with the help of a deburring knife, file or abrasive paper.

DON'TS



Do not proceed with the installation of pipe without deburring.

DRYFIT TEST



DO'S



Before applying solvent cement ,insert the pipe end into the socket of the next pipe or fitting to check that interference occurs at about 1/3 to 2/3 of the socket depth.

DON'TS



Do not apply solvent cement without dryfit test.

CLEANING



DO'S



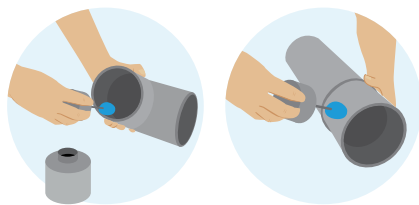
Thoroughly clean the pipe with dry cloth where the solvent cement is going to be applied to avoid dust, dirt, oil, moisture and other foreign material during the installation process.

DON'TS



Do not join the pipes without cleaning the pipe ends.

APPLICATION OF LUBRICANT



DO'S



Mark the pipe length to be inserted for jointing. Apply a liberal coat of lubricant for easy and smooth insertion.

DON'TS



Do not insert the pipe into fitting without lubrication.

JOINTING



DO'S



Push the pipe inside the fitting till marked length, and is completely inserted equally from all sides.

DON'TS



Do not use a hammer or half push the pipe.

INSTALLATION AND COMMISSIONING



DO'S



- a) Pipe line should be installed in proper alignment & along with necessary clamps.
- b) Pressure test may be carried out at 0.5kg/cm² pressure for 15 minutes.
- c) Pressure testing may be carried out after a curing period of 24 hrs.

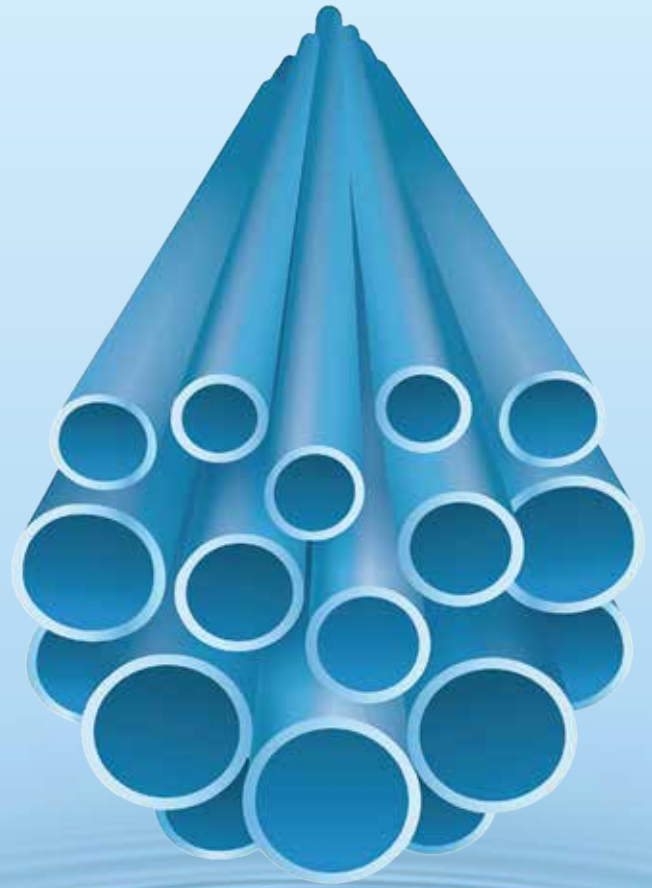
DON'TS



- a) Avoid loose joints & misalignments.

Be Water-Wise. Be Earth-Wise.

Utilize water
properly and be
Earth-conscious.



How can you conserve water effectively?



While washing vegetables and plants, use a pot underneath.



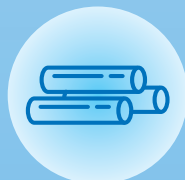
Collect the water used to clean vegetables, and use it to water plants.



Instead of glasses, use a bottle to drink water.



Use as little water while washing dishes.



Use Trubore leak-proof pipes.



Scan the QR code to download the product catalogue.

All information contained in this manual is given in good faith and believed to be accurate and reliable. No responsibility can be accepted for any error, omissions or incorrect assumptions. Any specification can change without prior notice. All the images are shown for representation purposes only.



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